



Dart Aerospace Ltd.
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647.1702

Job Sheet 205081



Part No: 647.1702

Job Qty: 2 pcs

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/30/19

Job Tracking No:

Due Date: 2/14/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Small Fab - 1	2 pcs	2/14/20	2/14/20	0.00	0.82	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		DAS
							Small Fab - 7		-41 JAN 22 2020
							Small Fab - 8		9-89
							Small Fab - 9		
							Small Fab - Various 1		
130	QC 5	2 pcs	2/14/20	2/14/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS
							QC 5 - 30		40
							QC 5 - 40		JAN 23 2020
							QC 5 - 61		89
							QC 5 - 81		
210	Packaging 3-1 - Stock - B4B	2 pcs	2/14/20	2/14/20	0.00	0.00	Packaging 3 - 1 - B4B		

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Container No: S249554



Part: 647.1702

Job No: 205081

Serial No/Batch: S249554

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/22/20

				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS
				Packaging 3 - 24 - B4B	84
				Packaging 3 - 25 - B4B	9-89
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
220 QC 21 - SA	2 pcs	2/14/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

CCK033

JAN 7 4 2020

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
 Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine *** **TOUCH UP RIVET WITH
 PRIMER *** PRIMER BATCH: 5195271 *** 6- Re-assemble as per dwg
 130 - (QC5- Inspect part completeness to step on W/O)
 210 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND
 REV***
 220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	2 pcs (1 ea)	120-Small Fab - 1	5230020
647.1713	Spacer	2 pcs (1 ea)	120-Small Fab - 1	5207001
647.1714	Plate	2 pcs (1 ea)	120-Small Fab - 1	5105696
647.1715	Plate	2 pcs (1 ea)	120-Small Fab - 1	5227992
CR3213-4-4	Rivet, Cherry	44 Ea (22 ea)	120-Small Fab - 1	5235463
MS21042L3	Nut	2 Ea (1 ea)	120-Small Fab - 1	5243785
MS27039-1-14	Screw	2 Ea (1 ea)	120-Small Fab - 1	5162000
NAS1149F0332P	Washer (AN960-10L)	4 Ea (2 ea)	120-Small Fab - 1	5228841

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Small Fab - 1	647.1712	2	19	0
	647.1713	2	64	0
	647.1714	2	5	0
	647.1715	2	16	0
	CR3213-4-4	44	615	0
	MS21042L3	2	3,564	0
	MS27039-1-14	2	221	0
	NAS1149F0332P	4	5,013	0
Part Specifications				
Specifications could not be found.				

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